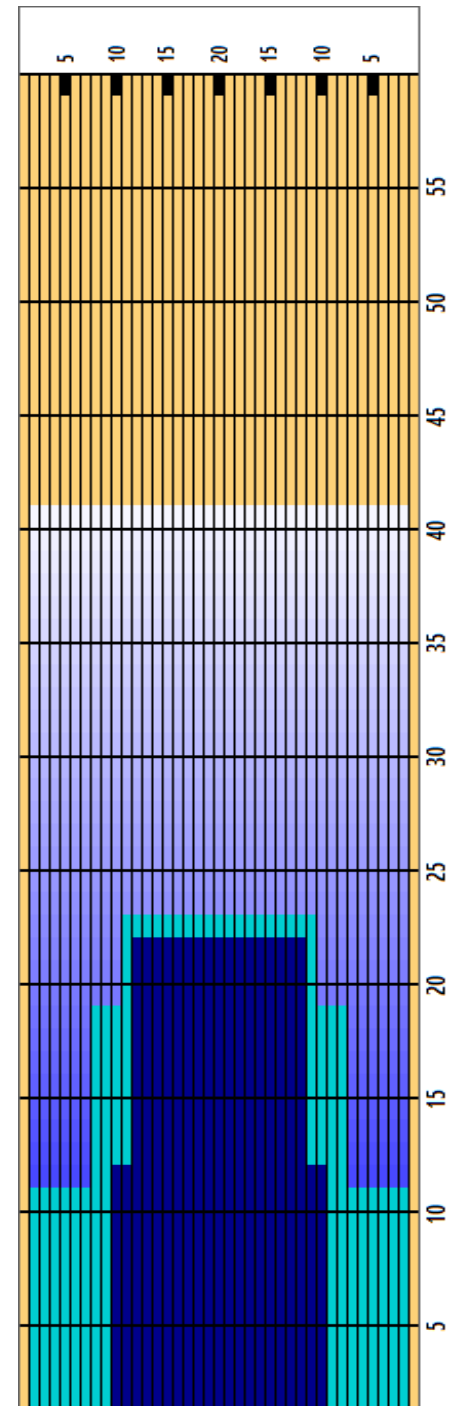


Oil Pattern Distance	41	Reverse Brush Drop	35	Oil Per Board	50 uL
Forward Oil Total	19.85 mL	Reverse Oil Total	6.55 mL	Volume Oil Total	26.4 mL
Tank Configuration	ALT	Tank A Conditioner	A	Tank B Conditioner	B

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	7	14	259	0.0	11.9	11.9	12950
2	8L	8R	4	14	100	11.9	19.8	7.9	5000
3	11L	11R	2	14	38	19.8	23.7	3.9	1900
4	2L	2R	0	18	0	23.7	41.0	17.3	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	41.0	22.0	-19.0	0
2	12L	12R	4	18	68	22.0	11.8	-10.2	3400
3	10L	10R	3	14	63	11.8	5.9	-5.9	3150
4	2L	2R	0	14	0	5.9	0.0	-5.9	0



Cleaner Ratio Main Mix: NA Forward
 Cleaner Ratio Back End Mix: NA Reverse
 Cleaner Ratio Back End Distance: NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.86	1.39	1	1	1.39	2.86

